CURTISS JN-4 "JENNY" INSTRUCTION MANUAL



Specifications:*

	Wingspan	Upper wing – 105 inches
*		(This is 20% of the original Jenny's 43 feet $7\frac{3}{4}$ inch wingspan)
	Wing Area	
	Length	
	Flying weight	
	Engine (Not included)	
	Propeller (Not included)	
	Radio system (Not included)	
		(Recommended serves, maxing USA SUSULO of edulvalent)

*(Dimensions and weights are approximate.)



Congratulations on your acquisition of Maxford USA's version of the Curtiss JN-4 "Jenny" from World War I.

The Curtiss JN-4 "Jenny" two-seat biplane was one of the most popular airplanes of all time. It was the first mass-produced airplane and was manufactured in larger numbers than any previous American airplane. By the time of the Armistice in 1918, well over 6,000 JN-4s had been built.

Jennys were used to train 95% of all World War I United States and Canadian pilots; flying schools in Australia, the United Kingdom and France also used them. Sadly, as a consequence, nearly 20% of all Jennys ever built were lost in the course of flight instruction.

For a brief time after the war, the U.S. Postal Service used a few Jennys for airmail service between Washington, D.C., Philadelphia, and New York. Ultimately, the thousands of surplus JN-4s in the U.S. were sold to private owners at bargain prices. Charles Lindbergh's first airplane was a surplus Jenny – purchased in 1923 for \$500. Many of these new owners used their Jennys to earn a living as stunt pilots. Flying from unprepared fields on the outskirts of towns, they thrilled audiences with daring exhibitions of wing-walking, aerial trapeze work, and low-level aerobatics.

The barnstorming era helped awaken America to aviation. However, this post-war glut of low-cost aircraft effectively killed the market for new aircraft until the mid-1920s, as the supply of surplus aircraft finally became exhausted. Today, only about 50 Jennys survive in museums or in the hands of a few fortunate private owners.

 Important safety precautions
 2

 Warranty, liability waiver, and return policy
 3

 Special features of this JN-4 "Jenny" model
 4

Parts list





Enjoy the pride of ownership and the joy of flying your high-quality model of the famous JN-4 Jenny!

TABLE OF CONTENTS

Assembly instructions	. 5
Setup and Adjustments	17
Preparation for Transport and Field Setup	17
Pre-Flight Checks	17

IMPORTANT SAFETY PRECAUTIONS TO PROTECT YOUR MODEL, YOURSELF & OTHERS

- 1. This product should not be considered a toy, but rather a sophisticated, working model that functions much like a fullscale airplane. Because of its performance capabilities, this product, if not assembled and operated correctly, could cause injury to you or spectators and damage to property. Maxford USA provides you with a high-quality, thoroughly tested model airplane kit with assembly instructions. However, the quality and capabilities of your finished model airplane depends on how you build it, and your safety depends on how you use and fly it. Any testing or flying of this model airplane is done entirely at your own risk.
- 2. Assemble the model airplane according to the instructions. Take time to build it STRAIGHT, TRUE and STRONG. We recommend that you do not alter or modify the model, as doing so may result in an unsafe or unworkable model. In a few cases the instructions may differ slightly from the photos. In those instances the written instructions should be considered as correct. If you have any question about the instructions, before you proceed with assembly of this product, contact us at (562) 529-3988, Monday through Friday, except national holidays, between 8:30 AM to 5 PM Pacific time.
- 3. Install the R/C system and other components in such a way that this model airplane passes all ground safety/range tests and ensure that all controls operate smoothly and correctly. *[Continued.]*

- 4. Check the operation of this model airplane before every flight to ensure that all equipment is still operating correctly and that the model has remained structurally sound. Also, before every flight check the clevises and other connectors; replace any found damaged or defective.
- 5. If you are not an experienced R/C pilot or have not flown this type of model before, we recommend that you get the assistance of an experienced R/C pilot.
- 6. Throughout the lifetime of this model use only the recommended Maxford USA or same-sized engine and a wellmaintained R/C radio system.
- 7. While this kit has been flight-tested to meet or exceed our rigid performance and reliability standards in normal use, if you plan to perform any extremely high-stress flying, such as racing or advanced aerobatics, or if you plan to install a larger engine than recommended, you (the buyer or user of this product) are solely responsible for taking steps to reinforce the high-stress points and/or substitute hardware that is more suitable for such increased stresses.
- 8. <u>LITHIUM BATTERY HANDLING & USAGE: WARNING!!</u> If you elect to use a lithium battery in this model airplane, read the entire instruction sheet included with the battery. Failure to follow all instructions could result in permanent damage to the battery, its surroundings, and bodily harm! If you crash this model airplane, check whether the Li-Po battery is damaged.

Do NOT attempt to use and do not attempt to re-charge a damaged Li-Po battery.

ONLY use a Li-Po approved charger.

(NEVER use a NiCd/NiMH charger!)

- ALWAYS set the charger's output to match the battery's voltage and mAh ratings.
- ALWAYS charge through the battery's "charge" connector. (NEVER charge through the "discharge" leads.)

ALWAYS charge in a fireproof location.

NEVER place on combustible materials or leave unattended during charge or discharge.

NEVER charge in excess of 4.2V per cell.

NEVER discharge below 2.5V per cell.

- NEVER allow battery temp. to exceed 150° F (65° C).
- NEVER charge at currents greater than 1C (for example, in the case of a 1,300 mAh battery, that's 1.3 amps). NEVER trickle charge.
- NEVER disassemble or modify pack wiring in any way or puncture cells.

ALWAYS KEEP OUT OF REACH OF CHILDREN.

9. This model of the Curtis JN-4 "Jenny" includes carbon-fiber reinforced and fiberglass parts. Be warned that carbonfiber and fiberglass dust may cause eye, skin and respiratory-tract irritation. So, whenever you grind, drill or sand such parts, always wear safety goggles, a particle mask and rubber gloves, and never blow into such parts to remove carbonfiber or fiberglass dust, as the dust may blow back into your eyes.

WARRANTY, LIABILITY WAIVER, AND RETURN POLICY

Maxford USA guarantees this kit to be free from defects in material and workmanship at the time of purchase. All of our products have been inspected in our factory and are checked again when shipped from our warehouse. However, Maxford USA cannot directly control any of the materials you may use nor your final-assembly process. Therefore, Maxford USA CANNOT in any way guarantee the performance of your finished model airplane. Furthermore, in purchasing this product, you (the buyer or user of this product) exempt, waive, and relieve Maxford USA from all current or future liability for any personal injury, property damage, or wrongful death, and if you (the buyer or user of this product) are involved in any claim or suit, you will not sue Maxford USA or any of its representatives.

If you do not fully accept the above liability and waiver, you may request a return merchandise authorization number (RMA#) as explained in item 2, below.

If you think there is any shipping damage or missing part(s), please review our after-sales service and return policy as outlined below.

- 1. Inspect your order upon delivery for any shipping damage or missing part. If you find a problem you must contact us within 10 days from receipt of your purchase by calling (562) 529-3988, Monday through Friday, except holidays, between the hours of 8:30 AM and 5 PM Pacific time. During this telephone conversation, and with your support, we will determine how to resolve your concern. (Note: Maxford USA Li-Po batteries are sold without warranty and are not eligible for return or credit.)
- 2. To request an RMA#, call (562) 529-3988, Monday through Friday, except holidays, between the hours of 8:30 AM to 5 PM Pacific time. If we elect to issue you an RMA#, you must clearly mark this RMA# on the outside of the package. (No return or exchange will be authorized after 10 days from the date of your receipt of the product; any package delivered to us without a Maxford USA RMA# is subject to being returned to the sender, as received, with return

postage payable upon delivery.) Returned merchandise must be in its original condition as received from Maxford USA, with no assembly or modification, in the original packing materials, complete with all manuals and accessories. Return shipping and insurance charges must be prepaid by you, the buyer.

3. Returned merchandise that is accepted by Maxford USA for credit is subject to a 10% to 20% restocking fee. The final amount will be determined by Maxford USA upon receipt and examination of the returned merchandise.

Return Address:

Maxford USA RC Model Mfg, Inc. 15247 Texaco Avenue Paramount, CA 90723-3917

(IMPORTANT: If issued by Maxford USA, print the RMA# on the package near the above address.)

SPECIAL FEATURES OF THIS CURTISS JN-4 "JENNY" MODEL

- Fiberglass cowl with scale dummy 90 HP Curtiss OX-5 V8 engine and radiator.
- All airframe assemblies are precovered & pretrimmed.
- Aileron hinge-slots are precut, and each aileron is separately operated by its own in-wing servo.
- All required openings are predrilled and/or precut.
- Cockpit and windshield coaming is preinstalled.
- Pull-pull cables and clevises for elevator and rudder control are preinstalled.
- Landing gear is preformed, and wheels, wheel collars and a steerable tail wheel are included.

PARTS LIST

1. Items you must supply to complete the Curtiss JN-4:

- 5-minute epoxy or aliphatic resin glue, Cyanoacrylate (CA) adhesive, petroleum jelly, and a few common hand tools (such as long-nosed and diagonal or side-cutter pliers, etc.).
- Engine (with ignition-kill system if gasoline powered), propeller and optional spinner.
- Five(5) SG-5010 or equivalent standard servos, one(1) 12-inch servo Y-connector, three(3) 18-inch extensions, and a 4-channel radio transmitter and receiver.

2. Items included (all securely protected in two large carton-boxes):

- Precovered and pretrimmed fuselage with preinstalled elevator and rudder pull-pull cables.
- Fiberglass cowl with scale dummy engine and radiator.
- Vertical and horizontal stabilizers, rudder and elevators with predrilled hinge holes.
- Precovered upper and lower-wing panels with upper-wing's center section.
- Wing joiners, preformed cabanes, struts, control horns, hinges, flying wires and related hardware, including self-threading and machine screws, self-locking nuts (except those normally supplied with the servos and engine) and Allen wrenches.
- Preformed landing gear.
- Preassembled 500 mL fuel tank, complete with tygon fuel tubing.
- CD-ROM with computer video and this illustrated instruction manual.









ASSEMBLY INSTRUCTIONS

NOTE: Numbers within brackets are the starting points for viewing the CD-ROM's computer-video in [Minutes:Seconds].

- 1. Unlatch, lift out and set aside the two(2) radio-compartment hatch covers. Remove and discard the wire ties at the bottom of the fuselage, then pull out from the fuselage and set aside the wooden engine-mounting box and the cardbaord box containing the cabanes and struts.
- 2. With the elevator servo's output shaft toward the rear of the fuselage, install the elevator servo in the servo tray's rear-most position [00:06]. With the rudder servo's output shaft toward the rear of the fuselage, install the rudder servo in the servo tray's second-from-the-front position [00:17].
- Attach the two(2) preinstalled clevises with double wires
 exiting the fuselage's sides to the rear/elevator servo [00:41].
 Attach the preinstalled clevises with single wires exiting the
 fuselage's top to the front/rudder servo [01:57].
- 4. Apply a dab of petroleum jelly to the center of the eight(8) hinge points to protect them from glue. Using the predrilled holes in the rudder and in each elevator, attach the hinge points to the rudder and elevators with epoxy glue or aliphatic resin [02:32]. Mount (and carefully center) control-horn assemblies in the predrilled holes in each half of the levator and in the rudder [03:01].
- 5. Glue the rudder's hinges into the two predrilled holes in the vertical stabilizer using epoxy glue or aliphatic resin. Glue the elevator's hinges into the six predrilled holes in the horizontal stabilizer using epoxy glue or aliphatic resin [04:05].
- 6. Position the horizontal stabilizer's flat surface on its mounting platform at the rear of the fuselage, insert three(3) of the 63 mm (2¹/₂-inch) hex-head bolts into the holes in the horizontal stabilizer, and secure (but don't overtighten) with the supplied hex wrench [04:25].
- 7. Insert the tabs at the base of the vertical stabilizer into the slot in the horzintal stabilizer [04:45]. Insert two(2) 38 mm (1½-inch) hex-head bolts into the holes on the left side of the fuselage, and secure (but don't overtighten)
 with the supplied hex wrench [05:00].











8. Attach the two(2) pull-pull wires exiting the top of the fuselage to the left and right control horns on the rudder. Attach the pairs of pull-pull wires exiting the sides of the fuselage to the top and bottom control horns on each half of the elevator [05:30].

9. Sight along the vertical stabilizer to the rudder and from the horizontal stabilizer to both elevators and make any necessary adjustments to the length and tension of each pull-pull cable to center the control surfaces and to ensure the rudder and both halves of the elevator are all at their 'neutral' position with their servos centered [06:22].



Once the pull-pull cables are adjusted, secure both ends of each cable by snugging the lock nut on each brass pull-rod against its clevis, then permanently anchor each brass pull-rod in its clevis with a few drops CA.



- 10. Drill a 1/16-inch hole in each elevator and the rudder control horn, centered between the existing hole for the pullpull cables' clevise and the threaded metal rod.
- 11. Locate the two small predrilled holes at the trailing edge of each elevator. Run a sharp pin through each predrilled hole to fully open the covering material at both sides of each hole.
- 12. Identify and unwrap the coil of wire containing 3 ea. 120 cm (47inch) lengthes of wire. (Careful: Don't kink the wires!)

13. From the bottom side of either elevator, insert the end of one of

the elevator that is nearest to the rudder. (Photos show the rightside's elevator.) Pull approx. 90 cm (35 inches) of this wire







- through the hole to the top side of the elevator (*i.e.*, Leave approx, 30 cm [12 inches] of wire at the bottom of the elevator). Insert the end of the wire which now prodrudes • from the top of the elevator into the hole in the elevator's top control horn from the side furthest from the rudder (*i.e.*, Point end of the wire toward the rudder). Pull the wire through the control horn's hole and around the control horn, then insert the wire's end into the predrilled hole that is furthest from the rudder [06:41].
- 14. Bring the two ends of the wire together at the bottom of the elevator and slide a crimp tube onto these two ends. Insert the wire's ends into opposite sides of the hole in the elevator's bottom control horn. Use pliers to tighten the wire evenly across both sides of the elevator; then use pliers to securely clamp the wires' ends within the crimp tube [07:12]. Trim/cut off and discard the excess wire ends.



Wire's ends (color added for clarity) inserted from the opposite sides of the hole in the bottom control horn.

Wire's ends fed back through the crimp tube, with long-nosed pliers pulling on the wire's ends.

Completed installation of all wires at the control horn on the bottom of the right-side's elevator.

- 15. Install a second 120 cm (47-inch) wing wire on the other half of the elevator by repeating steps 13 and 14.
- 16. Starting from the left side of the rudder, insert approx. 90cm (35 inches) of the remaining 120 cm (47-inch) wire through the small opening near the top of the rudder [*i.e.*, Leave approx. 30 cm (12 inches) of wire at the left side of the rudder]. Insert the wire's end which now projects from the rudder's right side into the bottom side of the hole in the rudder's right control horn (*i.e.*, Point the wire's end upwards).

- 17. Pull the wire up through the control horn's hole and bring it around the control horn; then insert the end of this wire into the predrilled hole at the bottom of the right side of the rudder [09:04].
- 18. Bring together the wire's two ends at the left side of the rudder, and slide a crimp tube onto these two loose ends. Insert the wire's ends into opposite sides of the hole in the rudder's left control horn. Use pliers to pull the wire's ends to tighten the wire evenly across both sides of the rudder; then use pliers to securely clamp the wires' ends within the crimp tube [09:30]. Trim/cut off and discard the excess wire ends.
- 19. Using the two predrilled holes and preinstalled T-nuts in the bottom rear of the fuselage, attach the tail wheel's spring-mount to the fuselage using the two(2) supplied 1.5 cm (5/8-inch) bolts. Secure each bolt into its T-nut with Loctite Screw Lock or equivalent [10:37].
- 20. Attach a metal T-bracket to the bottom of the rudder with the supplied three(3) 7 mm (¼-inch) wood screws. Secure each screw with Loctite Screw Lock or equivalent compound. Position a coil spring on each side of and between the T-bracket and the tail-wheel's steering arm. Adjust each spring's length to align the tail wheel with the rudder (and to provide shock relief to the rudder servo); secure both ends of each spring by winding the spring's wire ends around the steering arm and T-bracket [*11:03*].





- 21. Position the windshields with their coaming sides 'up' at the front of each cockpit. Mount each windshield by driving supplied 5 mm (3/16-inch) wood screws through each windshield into the predrilled holes on each side of the fuselage; install a third screw at the center of each windshield [12:46]. Set aside the fuselage.
- 22. Connect two(2) aileron servos to two(2) 18-inch servo-wire extensions.
 - (Note: To help ensure the security of these extension connections, we recommend you install an optional "servo extension safety clip" at each wire-extension junction.)









- 23. Tie the open female end of each extension to the preinstalled string at each of the aileron servo openings in the top wing panels. Guide the end of each extension to the root rib of each wing panel [13:11].
- 24. Using the servo manufacturer's hardware, mount the aileron servos with their output shafts furthest away from the aileron hinge-line.







- 27. With the shanks of 12 mm (7/16-inch) bolts pointing toward the fuselage, insert and push two(2) bolts per aileron cable tube and plywood mount; secure with self-locking nuts [*16:45*].
- 29. With both the wire's ends projecting down from the bottom of the aileron, guide the wire's ends behind the lower aileron-cable tube and insert each of the wire's ends into opposing holes in the aileron-cable tube. Pull both of the wire's ends out through the center of the aileron-cable tube. Tighten the wire evenly across the top and bottom of the aileron. Using a crimp tube and long-nosed pliers, secure the tightened wire's ends within the crimp tube and inside the lower aileron-cable tube [17:47].
- 30. Repeat steps 28 and 29 to install an aileron wing wire on the remaining aileron.
- 31. Slide the aileron's hinges into the upper wing-panels' slots. Secure each hinge with CA adhesive. Install the aileron pushrods so each aileron is set to neutral when its aileron servo is centered [20:09]. Set aside the upper wing panels.











- 32. Sharpen both ends of two(2) 54 cm (21¹/₄-inch) carbon-fibre rods with sandpaper. Bend each rod and insert its ends into the two predrilled holes in the bottom of each lower wing panel roughly 7-inches from the wing tips. Secure both ends of each "wing skid" with a few drops of CA adhesive [22:52].
- 33. Identify and set aside the "22 mm dia. by 665 mm long" UPPER wing-joiner tube [23:32].
- 34. Using care to not damage either windshield or the rudder, place the Jenny's fuselage on its back. Apply a dry lubricant (graphite or equivelant) to the "22 mm diameter by 668 mm long" LOWER wing's joiner tube. Insert the LOWER wing-joiner tube into the lower wing's left and right panels, slide the panels together, and center the wing in the fuselage's wing saddle. Secure the wing to the fuselage with the provided 50 cm (2-inch) hex-head bolts at the front of the wing and 63 mm (2¹/₂-inch) hex-head bolts at the rear; tighten all four bolts with the provided Allen wrench [23:40].
- 35. Position and press the longest airfoil-shaped aluminum fairing onto the landing gear's axle with its blunt leading edge toward the nose and its slotted side down. Similiarly position the remaining four airfoil-shaped aluminum fairings on the landing-gear struts. (Note: The cross-brace will be installed toward the Jenny's tail.)



- 36. Use CA adhesive to secure the landing gear fairings [24:21].
- 37. Place a wheel collar and a wheel on each axle. Position a wheel collar against the outside surface of each wheel and tighten the set screw to secure each wheel on the axle [26:06].
- 38. Make a single cut down the center of the covering material above each pregrooved landing-gear mounting slot (one in front of and one behind the lower wing).



39. Position the landing gear above the grooves. Firmly press the landing gear into each groove, allowing the covering material's cut edges to be pushed down into the grooves with the landing gear [26:36].















Page 9 of 18 pages

40. Secure the landing gear to the fuselage using the preinstalled T-nuts, two supplied metal straps with 12 mm (7/16-inch) bolts in front of the wing, and three supplied straps with 15 mm (5/8-inch) bolts behind the wing. Place the Jenny right side up on its landing gear [27:41].



- 41. Identify and stage the four(4) aluminum cabane struts: The two(2) FRONT cabanes are each 348 mm long with their ends cut at a bigger angle; - - - - The two(2) REAR cabane struts are each 349 mm long with their ends cut at a smaller angle. (Note: The cabane struts are incorrectly identified in the video [28:13].)
- 42. Insert the cabanes into their precut openings on both sides of the fuseage. Insert 12 mm (7/16-inch) bolts through the predrilled holes in the fuselage and through each cabane. Finger-tighten a self-locking nut on each bolt to loosely hold the bolts and cabanes to the fuselage [28:26].
- 43. Stage the wing's struts: The four(4)
 REAR struts are each 425 mm long
 and the four(4) FRONT struts are each 411 mm long.
- 44. Position a front and a rear strut onto each of the four(4) preinstalled INNER wooden wing-strut mounts (two on each side on top of the lower wing).
- 45. With the shanks of four(4) 12 mm (7/16-inch) bolts pointing toward the fuselage, insert and push each bolt fully through the four(4) INNER struts and wooden mounts.
- 46. Place a flat wing-wire anchor • • on the end of each bolt projecting from the side of each INNER strut.
- 47. Aim the free end of each flat wing-wire anchor in the direction of the top of the

opposite strut (*i.e.*, from the base of the front strut toward the top of the rear strut, and from the base of the rear strut toward the top of the front strut), and tighten a self-locking nut onto each of these four(4) bolts [**29**:36].

(Leading edge)

- 48. Position a front and a rear strut onto each of the four(4) preinstalled OUTER wooden wing-strut mounts (*i.e.*, the two wing mounts nearest each lower wing panel's tip).
- 49. Slide one flat wing-wire anchor fully onto each of four(4) 12 mm (7/16-inch) bolts.
- 50. With the shank of each bolt pointing towards the fuselage, insert and push each bolt fully through the four(4) OUTER struts and wooden mounts.
- 51. Place a flat wing-wire anchor on the end of each bolt projecting from the side of each outer strut that is nearest the fuselage.
- 52. Aim the free end of each flat wing-wire anchor that is nearest the fuselage in the direction of the top of the opposite strut (*i.e.*, from the base of the front strut toward the top of the rear strut, and from the base of the rear strut toward the top of the front strut).
- 53. Aim the free ends of the four(4) flat wing-wire anchors that are nearest the wing tips straight up.
- 54. Tighten a self-locking nut onto each of the four(4) bolts with two flat wing-wire anchors to secure the four(4) OUTER struts.



Shown: Front & rear OUTER struts & flat wing anchors on the left lower wing panel.

(Leading edge)

alled INNER s (two on ver wing).) 12 mm toward the

Shown: Front & rear INNER struts & flat wing anchors on the left lower wing panel.

55. Attach four(4) large L-shaped wing-wire anchors to the top of the lower wing near each side of the fuselage by inserting two(2) 12 mm (7/16-inch) wood screws through each wing anchor and driving them securely into the predrilled holes. Apply ∧ CA adhesive to harden the holes in the wood where the screws are inserted. [32:31].



- 56. Guide the end of each aileron servo's extension cable out of the precut hole in the bottom of each top wing panel.
- 57. Insert and center the "22 mm diameter by 665 mm long" upper wing-joiner tube in the upper wing's center section. Insert and center the 23.5 cm (9 1/4-inch) long carbon-fiber alignment shaft through the predrilled holes at the rear of the upper wing's center section.
- 58. Apply a dry lubricant (graphite or equivelant) to the upper wing's joiner tube. Slide the left and right upper wing panels onto the upper wing joiner tube and the carbon-fiber alignment shaft until each wing panel's root rib just-touches the corresponding outer rib of the upper wing's center section.
- 59. Attach four(4) large L-shaped wing-wire anchors to the bottom surface of the upper wing panels by inserting two 12 mm (7/16-inch) wood screws through each wing anchor and driving them securely into the predrilled holes. Apply CA adhesive to harden the holes in the wood where the screws are inserted [*33:25*].
- 60. Position the upper wing above the cabanes, then carefully guide each preinstalled wooden wing strut and cabane mount fully into each corresponding strut



and cabane [34:39]. Attach a servo Y-connector to the free ends of the two(2) servo extension cables.

- 61. Secure the lower ends of the four(4) cabanes to the fuselage by tightening each of the eight(8) self-locking nuts inside the fuselage.
- 62. Pointing the shanks of four(4) 12 mm (7/16-inch) bolts toward the center of the fuselage, insert each bolt fully through the top of each of the four(4) cabanes \sim and the wing center section's wooden cabane mounts. Tighten a self-locking nut onto each of the four(4) bolts at the top of each of the four(4) cabanes [34:57]
- 63. With the shanks of eight(8) 12 mm (7/16-inch) bolts pointing toward the fuselage, insert each bolt fully through the top of the four(4) OUTER and four(4) INNER struts and the top wing's wooden strut mounts.



- 64. Place a flat wing-wire anchor on the end of each of the eight(8) bolts projecting toward the fuselage at the top of each OUTER and INNER strut [35:50].
- 65. Aim the free end of each flat wing-wire anchor in the direction of the base of the opposite strut (*i.e.*, from the top of the front strut toward the base of the rear strut, and from the top of the rear strut toward the base of the front strut). Tighten a self-locking nut onto each of these eight(8) OUTER and INNER strut bolts.



66. Insert two(2) top-rear wing wire mounts and two(2) top-front wing wire mounts into the upper wing and secure each with CA adhesive [37:29].



Top-rear wire mount.



Top-front wire mount.



Secure with CA adhesive.

67. Position two(2) rear wing-cable tubes (each 62mm tall) and two(2) front wing-cable tubes (each 56mm tall) over their respective top wing-wire mounts. With the shanks, of eight(8) 12 mm (7/16-inch) bolts pointing toward

the fuselage, insert and push each bolt fully through the two(2) lower holes in each wing-cable tube and its top wing-wire mount. Tighten a self-locking nut onto each of these eight(8) bolts. [38:09].





Page 12 of 18 pages

- 68. Prepare places to mount four(4) small L-brackets on the upper surface of the top wing by boring two(2) 1/16-inch holes approx. 3/16 inch apart and 3/16 inch deep in each of the upper wing's four(4) preinstalled "hardwood islands" [38:45]. 69. Apply CA adhesive to harden the holes you bored in the 13 mm wood where the small (1/2-inch) L-brackets are to be mounted. 70. Drive two(2) 6 mm(1/4-inch) wood screws through each small L-bracket and into the two(2) holes you bored into each of the four(4) preinstalled 6 3/4-inches "hardwood islands" 15-inches in the upper surface of the top wing [39:26]. 2 1/4-inches (Leading edge) Diagram of the left-side's pair of wing panels (Leading edge) 71. Attach a clevis with a brass pull-rod to each of the four(4) small L-brackets. Using crimp-tubes, attach a 63-inch long top-wing wire to each of these four brass pull-rods and clevises: a) Slide a crimp-tube onto the end of the cable; b) Pass the end of the cable through the hole in the brass pull-rod's unthreaded end: c) Bring the end of the cable back into and all the way through the crimp-tube; d) Loop the end of the cable back into the crimp-tube and leave the end of the cable inside the crimp-tube; e) Using long-nosed pliers, firmly squeeze several places along the length of the crimp-tube to crimp the tube securely onto the cable. 72. Locate the two(2) small predrilled holes just inboard of the outer ribs of the upper wing's wingtips. Run a sharp pin through the top and bottom openings of each predrilled hole to open the covering material at each end of each hole. 73. Guide each top-wing wire from its small L-bracket, clevis & brass pull-rod attachment point: a) Through the hole nearest the fuselage in the top of the nearest wing-cable tube; b) through hole nearest the fuselage in the top of the remaining wing-cable tube; c) into the nearest predrilled hole near the outer wing rib, through the wing, and out the hole in the bottom of the wing; d) and toward the bottom of the nearest outside strut [39:41]. 74. Pull toward the loose end of each cable to draw the four(4) top-wing wires tight. Secure each top-wing wire to a brass pull-rod and clevis and to the bottom of the nearest outside strut using the same attachment process as in #71, except: As you loop the end of the cable back inside the crimp-tube for the last time (*i.e.*, 71-d), allow the excess cable to extend out of the crimp-tube; then, after you have crimped the tube securely onto the cable, snip off the
- 75. Secure both ends of each top-wing wire by permanently anchoring each brass pull-rod into its clevis with a few drops of CA adhesive.

excess cable with a pair of diagonal or side-cutter pliers and discard the excess cable [42:10 & 42:16].



76. Install an approx. 23-foot long wing wire between the right-side upper & lower wing panels [46:57]:

Page 14 of 18 pages

77. Secure both ends of the right-side wing wires by permanently anchoring each brass pull-rod into its clevis with a

few drops of CA adhesive.

78. Install an approx. 23-foot long wing wire between the left-side upper & lower wing panels:



79. Secure both ends of the left-side wing wires by permanently anchoring each brass pull-rod into its clevis with a few drops of CA adhesive.

(Note: Adjust the following final steps in accordance with your engine & radio equipment setup preferences.)

80. The factory-installed firewall mounting-bolt pattern is 2 7/16-inch high by 3 1/32-inch wide. If this pattern matches your engine, using the four(4) pre-installed blind-nuts inside the engine-mounting box, mount your engine (with its cylinder head and carburetor positioned to fit inside the cowl) [56:24].

NOTE: Since there is no "industry standard" engine mounting-bolt pattern, the factory-provided firewall mounting-bolt pattern will not fit all engines. If you must drill new engine-mounting holes in the enginemounting box's firewall, use the vertical and horizontal lines on the firewall to center your engine's propeller shaft. Then mark and drill the required holes. (Note: If a factory-installed T-nut is in the way where a new hole is required, and if you find the factory-installed

T-nut cannot be removed from the firewall: 1. Cut away and discard the T-nuts and the central area \checkmark of the factory-installed firewall; 2. Make a new firewall from 9 mm or 3/8-inch thick plywood, 3 3/4-inch high by 4 3/4-in wide; 3. Cut engine-mounting and fuel line holes in the new firewall and 4. Using 30-minute epoxy, permanently secure the new firewall to the front of the engine-mounting box.)







81. Position the supplied fuel tank inside the engine-mount-

ing box with its tygon fuel lines exiting the box behind the engine [57:46].

CRRC 50cc engine mounted on a replacement firewall Engine's propeller backplate projecting ~½-inch forward of the Jenny's cowl

- 82. Slide the engine-mounting box into the fuselage [58:50].
- 83. Position the engine-mounting box so the propellor's backplate projects 1/2-inch forward of the cowl's radiator; secure the engine-mounting box to the fuselage with triangular-wood stock, screws and 30-minute epoxy; then prepare cowl mounting points.
- 84. Install your engine's high-voltage ignition module, its battery and your radio-operated ignition "kill" switch; connect the "kill" switch to your radio's receiver.
- 85. Connect the fuel lines; install and connect the throttle servo to the radio's receiver; and mount and connect the radio's ON/OFF switch to the radio's receiver.

Engine mounting box secured in the fuselage opening with high-voltage module, throttle linkage, and throttle servo

- 86. Install, connect and adjust the engine's throttle and choke control linkages.
- 87. Connect the rudder and elevator servos to your radio's receiver; attach an 18-inch servo extension to the radio receiver's aileron channel; route the servo extension up through a cockpit, and connect the aileron extension to the aileron's Y-cable.
- 88. Make any necessary additional engine access, exhaust and/or cooling openings in the cowl.
- 89. Install and attach your radio's battery to the radio's ON/OFF switch.
- 90. Optional: Re-install and latch the radio compartment covers in the floor of the cockpits; and install pilot figure(s).
- 91. Attach the muffler to the engine; secure the cowl to the fuselage; and mount a 22×8 propeller [*59:09*].



Congratulations! Assembly is finished!

Setup and Adjustments:

- The Jenny's center of gravity (CG) must fall within ±1/2-inch of 5½-inches back from the leading edge of the upper wing (*i.e.*, Lift the airplane at the center of the upper wing's spar and the fuselage should hang with the tail slightly lower than the nose) [59:52]. If necessary, move the batteries or add weight to the nose or tail to ensure the CG is correct.
- 2. Check the heat-shrink covering material's joints and surfaces; if necessary, carefully use a dedicated coveringmaterial iron and heat gun to secure the edges and to tighten any loosened areas.
- 3. Check/adjust servo centering, direction and end-point adjustments. When you pull the right stick toward you, the elevator should deflect upwards; push the right stick to the right and the right aileron should deflect upwards and the left aileron should deflect downwards; push the left stick left and the rudder should deflect to the left as viewed from the rear of the fuselage. Please review your radio's instruction manual if you require assistance with any radio-related servo-adjustment questions.
- If you are using a Computer Radio: Set all linkages for max. possible deflections; then, soften the aileron's and elevator's control throws by selecting 60% or more exponential (use 30% exponential for the rudder). If you are using a Non-Computer Radio: Low rates High rates

	Low rates	High rates
Ailerons	± 20 degrees	 ± 35 degrees
Elevator	<u>+</u> 25 degrees	 ± 30 degrees
Rudder	± 25 degrees	 ± 30 degrees

5. Trim adjustments: The ailerons & rudder probably require no adjustments (they will remain centered, as assembled); however, be prepared to set the elevator trim depending on how slow or fast you fly. (*i.e.*, If you like to fly at slow, scale-looking air speeds, your Jenny's elevator will probably require a bit of up-trim.)

Preparation for Transport and Field Setup:

- 1. Disconnect the Y-cable from the left and right wing-panel's servo extensions.
- 2. Lift the Jenny's tail for access to the center bottom of the lower wing, and use the supplied Allen wrench to remove the two(2) 50 cm (2-inch) hex-head bolts at the front and the two(2) 63 mm (2¹/₂-inch) hex-head bolts at the rear.
- 3. Return the Jenny to its wheels; carefully pull to separate the left- and right-side pairs of upper and lower wing panels.
- 4. To re-attach the wings, add dry lubricant (graphite or equivelant) to the joiner tubes, and reverse the above procedure.

Pre-Flight Checks:

- 1. Double-check the security of the engine-mounting box and firewall, and make certain that all screws, clevises and other connections throughout the air fram are secure.
- 2. Double-check the control directions of the, throttle, ailerons, elevator and rudder.
- 3. As with all radio-controlled model airplanes, this model must pass the radio range ground check recommended by your radio's manufacturer, or you may not safely fly.
- 4. Get into the habit of moving your transmitter's throttle to minimum before turning ON your transmitter, and carefully break-in and operate your engine according to the manufacturer's instructions.
 - ALWAYS STAY CLEAR OF THE PROPELLER AND THE PROPELLER'S ARC.

REMINDER: AN IMPORTANT NOTICE TO OUR CUSTOMERS! THIS PRODUCT IS NOT A TOY.

Any testing or flying of this model airplane is done entirely at your own risk.

Distributed by:

Maxford USA RC Model Mfg, Inc. 15247 Texaco Avenue Paramount, CA 90723-3917

Telephone (voice)	
FAX	
Toll free (orders only)	
Web site	http://www.maxfordusa.com

• Order replacement parts, servos, batteries, gas engines, brushless motors, electronic speed controls, and a wide variety of other high-quality RC hobby items online at http://www.maxfordusa.com